

**DIFFERENTIAL ENTHALPIES OF SOLUTION OF COMPONENTS  
IN BINARY SYSTEMS 2 CaO . Al<sub>2</sub>O<sub>3</sub> . SiO<sub>2</sub>–CaO . Al<sub>2</sub>O<sub>3</sub> . 2 SiO<sub>2</sub>,  
CaO . SiO<sub>2</sub>–CaO . Al<sub>2</sub>O<sub>3</sub> . 2 SiO<sub>2</sub> and CaO . SiO<sub>2</sub>–2 CaO . Al<sub>2</sub>O<sub>3</sub> . SiO<sub>2</sub>**

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Differential enthalpies of solution of components in binary systems 2 CaO . Al<sub>2</sub>O<sub>3</sub> . SiO<sub>2</sub>–CaO . Al<sub>2</sub>O<sub>3</sub> . 2 SiO<sub>2</sub>, CaO . SiO<sub>2</sub>–CaO . Al<sub>2</sub>O<sub>3</sub> . 2 SiO<sub>2</sub> and CaO . SiO<sub>2</sub>–2 CaO . Al<sub>2</sub>O<sub>3</sub> . SiO<sub>2</sub> as the functions of composition and temperature were determined on the base of isothermal composition dependences of enthalpies of mixing and temperature dependences of heats of fusion of their pure components. From the values of the first differential heat of solution of CaO . Al<sub>2</sub>O<sub>3</sub> . 2 SiO<sub>2</sub> and 2 CaO . Al<sub>2</sub>O<sub>3</sub> . SiO<sub>2</sub> in CaO . SiO<sub>2</sub> over temperature range considered we can conclude that the reactions where closed chains of SiO<sub>4</sub> tetrahedra in CaO . SiO<sub>2</sub> melt break, are exothermic. On the other hand positive values of this quantity for CaO . SiO<sub>2</sub> in CaO . Al<sub>2</sub>O<sub>3</sub> . 2 SiO<sub>2</sub> and 2 CaO . Al<sub>2</sub>O<sub>3</sub> . SiO<sub>2</sub> led us to the conclusion that the progressive breaking originally closed chains in CaO . SiO<sub>2</sub> melt has endothermic character.

Gehlenite, anorthite and wollastonite are the minerals belonging to the group of aluminosilicates or silicates that are widely spread in nature and occur in many basic types of rocks. Systems that contain these minerals are important subjects of geochemical and geophysical research. They are not only the part of many technically important products, e.g., some types of ceramics and glass but also by-products of some large-scale productions, e.g., slags. Knowledge of enthalpic balance of partial processes occurring in these systems is of great importance to optimize the production or work up these products and to study geological changes.

General composition and temperature dependence of relative enthalpy in the 2 CaO . Al<sub>2</sub>O<sub>3</sub> . SiO<sub>2</sub> (C<sub>2</sub>AS)–CaO . Al<sub>2</sub>O<sub>3</sub> . 2 SiO<sub>2</sub> (CAS<sub>2</sub>)–CaO . SiO<sub>2</sub> (CS) system<sup>1</sup> enabled to calculate the enthalpies of mixing as a function of composition and temperature  $\Delta H_{\text{mix}}(x, T)$  in all three binary subsystems<sup>2–4</sup>. In our previous paper<sup>1</sup> the experimental methods of relative enthalpies determination are also described. Knowing  $\Delta H_{\text{mix}}(x, T)$  in all three binary subsystems and temperature dependences of heats of fusion  $\Delta H_{\text{fus}}(T)$  of CAS<sub>2</sub>, C<sub>2</sub>AS and CS obtained using relative enthalpies of pure component melts<sup>1</sup> and crystalline phases<sup>5–9</sup> we can determine heats of solution.

The aim of this work is to determine temperature and composition dependences of differential enthalpies of solution for components in binary systems mentioned.

## THEORETICAL

Differential enthalpy of solution of crystalline components  $M_{,cr}$  and  $N_{,cr}$  which we denote as  $\Delta H_{sol,diff}(M_{,cr},x_N)$  and  $\Delta H_{sol,diff}(N_{,cr},x_N)$ , respectively, is by definition<sup>10</sup> enthalpy accompanying isobaric-isothermal dissolution of 1 mole of crystalline component  $M$  or  $N$  in infinite amount of homogeneous liquid solution of both components at composition  $x_N$ .  $N$  is the component chosen to express composition of binary system studied ( $C_2AS-CAS_2$  :  $N = CAS_2$ ;  $CS-CAS_2$  :  $N = CAS_2$ ;  $CS-C_2AS$  :  $N = C_2AS$ ). The quantity defined in this manner is also equal to molar increase in enthalpy for the reaction when from crystalline components  $M$  and  $N$  arises liquid homogeneous solution, which we will call  $\Delta H_{melt}(x_N)$ , by the relations

$$\Delta H_{sol,diff}(M_{,cr},x_N) = \left( \frac{\partial \Delta H_{melt}(x_N)}{\partial n_M} \right)_{n_N} \quad (1)$$

and

$$\Delta H_{sol,diff}(N_{,cr},x_N) = \left( \frac{\partial \Delta H_{melt}(x_N)}{\partial n_N} \right)_{n_M}, \quad (2)$$

where

$$\begin{aligned} \Delta H_{melt}(x_N) &= H(l, x_N) - n_M H_m^0(M_{,cr}) - n_N H_m^0(N_{,cr}) = \\ &= n_M \bar{H}(M, l, x_N) + n_N \bar{H}(N, l, x_N) - n_M H_m^0(M_{,cr}) - n_N H_m^0(N_{,cr}) = \\ &= n_M \bar{\Delta H}_{melt}(M, x_N) + n_N \bar{\Delta H}_{melt}(N, x_N). \end{aligned} \quad (3)$$

In the latest relation  $H(l, x_N)$  is the enthalpy of homogeneous liquid solution at composition  $x_N$ ,  $H_m^0(M_{,cr})$  and  $H_m^0(N_{,cr})$  are the molar enthalpies of pure crystalline components  $M$  and  $N$ ,  $\bar{H}(M, l, x_N)$  and  $\bar{H}(N, l, x_N)$  are the partial molar enthalpies of components  $M$  and  $N$  in solution at composition  $x_N$ ,  $\bar{\Delta H}_{melt}(M, x_N)$  and  $\bar{\Delta H}_{melt}(N, x_N)$  are partial molar enthalpies of fusion of components  $M$  and  $N$ ,  $n_M$  and  $n_N$  are amounts of substance of component  $M$  and  $N$ , respectively. The right sides of Eqs (1) and (2) are thus partial molar enthalpies of fusion for components  $M$  and  $N$ . Equation (3) may be then expressed in the form

$$\frac{\Delta H_{\text{melt}}(x_N)}{n_M + n_N} = \Delta H_{\text{melt,m}}(x_N) = x_M \bar{H}_{\text{melt}}(M, x_N) + x_N \bar{H}_{\text{melt}}(N, x_N). \quad (4)$$

Hence by Eq. (4) one can obtain by the method of intercepts,  $\Delta H_{\text{sol,dif}}(M, \text{cr}, x_N)$  and  $\Delta H_{\text{sol,dif}}(N, \text{cr}, x_N)$ . Equation (4) can be written as

$$\begin{aligned} \Delta H_{\text{melt,m}}(x_N) &= x_M \{ \bar{H}(M, l, x_N) - H_m^0(M, \text{cr}) \} + \\ &+ x_N \{ \bar{H}(N, l, x_N) - H_m^0(N, \text{cr}) \}. \end{aligned} \quad (5)$$

If we substitute into Eq. (5) from

$$H_m^0(M, \text{cr}) = H_m^0(M, l) - \Delta H_{\text{fus,m}}^0(M) \quad (6)$$

and

$$H_m^0(N, \text{cr}) = H_m^0(N, l) - \Delta H_{\text{fus,m}}^0(N), \quad (7)$$

where  $\Delta H_{\text{fus,m}}^0(M)$  and  $\Delta H_{\text{fus,m}}^0(N)$  are the molar enthalpies of fusion of components M and N,  $H_m^0(M, l)$  and  $H_m^0(N, l)$  are the molar enthalpies of molten components M and N, respectively, Eq. (5) will be of the form

$$\Delta H_{\text{melt,m}}(x_N) = \Delta H_{\text{mix,m}}(l, x_N) + \Delta H_{\text{fus,m}}^0(M, N, x_N), \quad (8)$$

where

$$\Delta H_{\text{fus,m}}^0(M, N, x_N) = x_M \Delta H_{\text{fus,m}}^0(M) + x_N \Delta H_{\text{fus,m}}^0(N). \quad (9)$$

During calculations the functions  $\Delta H_{\text{mix,m}}(l, x_N)$  (refs<sup>2-4</sup>) and temperature dependences  $\Delta H_{\text{fus,m}}^0(M, T)$  and  $\Delta H_{\text{fus,m}}^0(N, T)$  obtained by above mentioned manner were substituted in Eq. (8). Enthalpies of mixing were calculated in the way used in ref.<sup>2</sup> and thus they are consistent with phase diagrams as well as Gibbs-Duhem equation for  $\Delta G_{\text{mix}}$ .

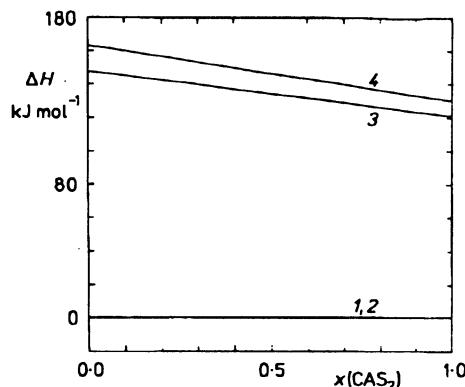


FIG. 1

Plots of  $\Delta H_{\text{mix,m}}(l)$ ,  $\Delta H_{\text{fus,m}}^0(C_2\text{AS},\text{CAS}_2)$  and  $\Delta H_{\text{melt,m}}$  versus composition in the  $\text{C}_2\text{AS}-\text{CAS}_2$  system. 1  $\Delta H_{\text{mix,m}}(l)$ , 1 700 K; 2  $\Delta H_{\text{mix,m}}(l)$ , 1 800 K; 3  $\Delta H_{\text{melt,m}} = \Delta H_{\text{fus,m}}^0(C_2\text{AS},\text{CAS}_2)$ , 1 700 K; 4  $\Delta H_{\text{melt,m}} = \Delta H_{\text{fus,m}}^0(\text{C}_2\text{AS},\text{CAS}_2)$ , 1 800 K

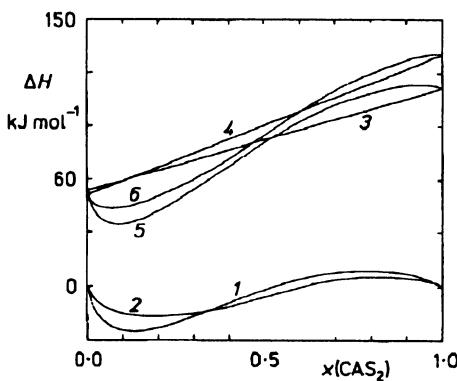


FIG. 2

Plots of  $\Delta H_{\text{mix,m}}(l)$ ,  $\Delta H_{\text{fus,m}}^0(\text{CS},\text{CAS}_2)$  and  $\Delta H_{\text{melt,m}}$  versus composition in the  $\text{CS}-\text{CAS}_2$  system. 1  $\Delta H_{\text{mix,m}}(l)$ , 1 600 K; 2  $\Delta H_{\text{mix,m}}(l)$ , 1 800 K; 3  $\Delta H_{\text{fus,m}}^0(\text{CS},\text{CAS}_2)$ , 1 600 K; 4  $\Delta H_{\text{fus,m}}^0(\text{CS},\text{CAS}_2)$ , 1 800 K; 5  $\Delta H_{\text{melt,m}}$ , 1 600 K; 6  $\Delta H_{\text{melt,m}}$ , 1 800 K

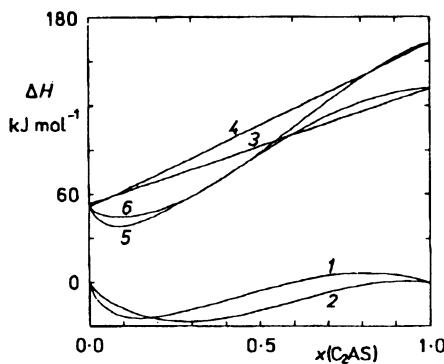


FIG. 3

Plots of  $\Delta H_{\text{mix,m}}(l)$ ,  $\Delta H_{\text{fus,m}}^0(\text{CS},\text{C}_2\text{AS})$  and  $\Delta H_{\text{melt,m}}$  versus composition in the  $\text{CS}-\text{C}_2\text{AS}$  system. 1  $\Delta H_{\text{mix,m}}(l)$ , 1 600 K; 2  $\Delta H_{\text{mix,m}}(l)$ , 1 800 K; 3  $\Delta H_{\text{fus,m}}^0(\text{CS},\text{C}_2\text{AS})$ , 1 600 K; 4  $\Delta H_{\text{fus,m}}^0(\text{CS},\text{C}_2\text{AS})$ , 1 800 K; 5  $\Delta H_{\text{melt,m}}$ , 1 600 K; 6  $\Delta H_{\text{melt,m}}$ , 1 800 K

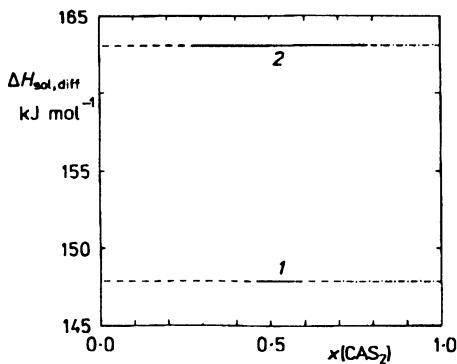


FIG. 4

Composition dependences of  $\Delta H_{\text{sol,diff}}(\text{C}_2\text{AS})$  in the  $\text{C}_2\text{AS}-\text{CAS}_2$  system at the temperatures 1 700 K (1) and 1 800 K (2)

## RESULTS AND DISCUSSION

Plots of  $\Delta H_{\text{mix,m}}(l, x_N)$ ,  $\Delta H_{\text{fus,m}}^0(M, N, x_N)$  and  $\Delta H_{\text{melt,m}}(x_N)$  versus  $x_N$  in the  $\text{C}_2\text{AS}-\text{CAS}_2$  system at the temperatures 1 700 K and 1 800 K, in the  $\text{CS}-\text{CAS}_2$  and  $\text{CS}-\text{C}_2\text{AS}$  systems at the temperatures 1 600 K and 1 800 K are shown in Figs 1, 2 and 3.

In Figs 4 to 9 are presented isothermal plots of  $\Delta H_{\text{sol,diff}}(M, \text{cr}, x_N, T_c)$  and  $\Delta H_{\text{sol,diff}}(N, \text{cr}, x_N, T_c)$  calculated from Eq. (4) by the method of intercepts ( $T_c$  is chosen

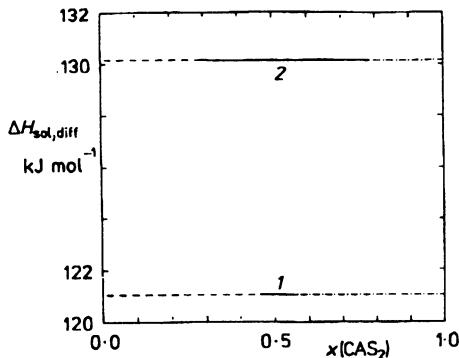


FIG. 5

Composition dependences of  $\Delta H_{\text{sol,diff}}(\text{CAS}_2)$  in the  $\text{C}_2\text{AS}-\text{CAS}_2$  system at the temperatures 1 700 K (1) and 1 800 K (2)

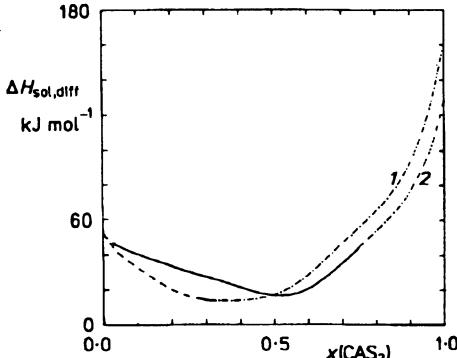


FIG. 6

Composition dependences of  $\Delta H_{\text{sol,diff}}(\text{CS})$  in the  $\text{CS}-\text{CAS}_2$  system at the temperatures 1 600 K (1) and 1 800 K (2)

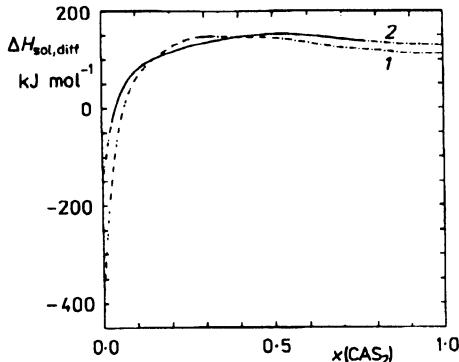


FIG. 7

Composition dependences of  $\Delta H_{\text{sol,diff}}(\text{CAS}_2)$  in the  $\text{CS}-\text{CAS}_2$  system at the temperatures 1 600 K (1) and 1 800 K (2)

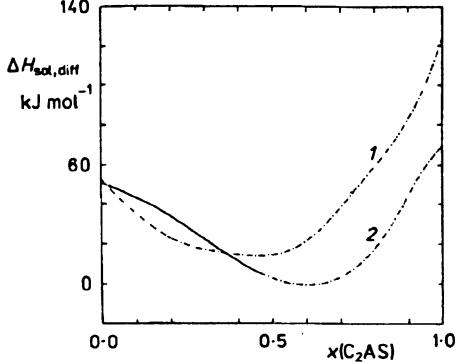


FIG. 8

Composition dependences of  $\Delta H_{\text{sol,diff}}(\text{CS})$  in the  $\text{CS}-\text{C}_2\text{AS}$  system at the temperatures 1 600 K (1) and 1 800 K (2)

temperature). Parts of curves plotted by solid line refer to stable solutions region, those plotted by dashed line refer to oversaturated solutions corresponding to component M while those plotted by dashed and dotted line go through an oversaturated solution region of component N. The value of differential enthalpy of solution of components M

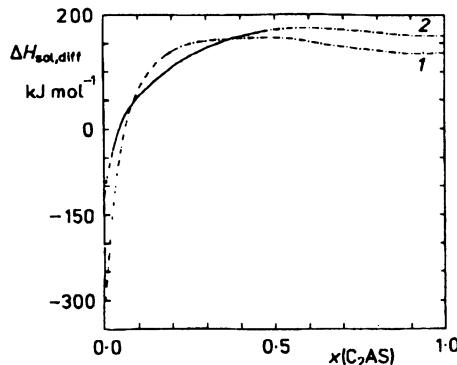


FIG. 9

Composition dependences of  $\Delta H_{\text{sol,diff}}(\text{C}_2\text{AS})$  in the CS-C<sub>2</sub>AS system at the temperatures 1 600 K (1) and 1 800 K (2)

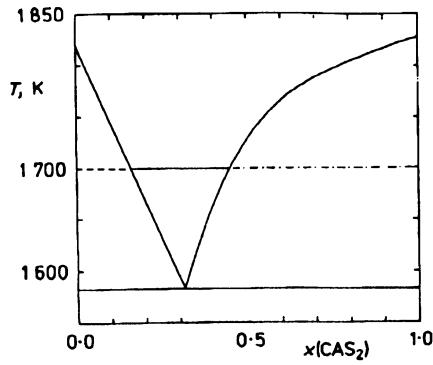


FIG. 10

The phase diagram of the CS-CAS<sub>2</sub> system with marked regions of oversaturated solutions of CS (dashed line), stable solutions (solid line) and oversaturated solutions of CAS<sub>2</sub> (dashed and dotted line) at the temperature 1 700 K

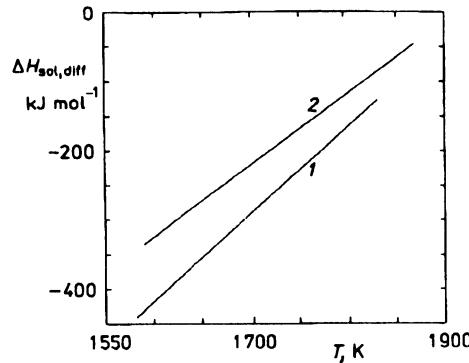


FIG. 11

Plots of  $\Delta H_{\text{sol,diff}}(\text{CAS}_2, \text{cr}, x(\text{CS}) = 1)$  (1) and  $\Delta H_{\text{sol,diff}}(\text{C}_2\text{AS}, \text{cr}, x(\text{CS}) = 1)$  (2) versus temperature

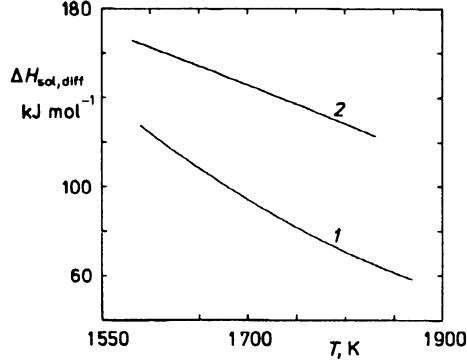


FIG. 12

Plots of  $\Delta H_{\text{sol,diff}}(\text{CS}, \text{cr}, x(\text{C}_2\text{AS}) = 1)$  (1) and  $\Delta H_{\text{sol,diff}}(\text{CS}, \text{cr}, x(\text{CAS}_2) = 1)$  (2) versus temperature

or N at  $x_N(T_c) = 0$  is the heat of fusion of M or the first differential heat of solution of N, respectively. Differential enthalpy of solution for the components M or N referred to  $x_{N,eq}(l, M, cr, T_c)$  is called differential heat of solution for the component M in saturated solution of the same component, i.e., the last differential heat of solution for the component M or differential heat of solution for the component N in saturated solution of the component M, respectively. Differential enthalpy of solution for the components M or N referred to  $x_{N,eq}(l, N, cr, T_c)$  is called differential heat of solution for the component M in saturated solution of the component N or differential heat of solution for the component N in saturated solution of the same component, i.e., the last differential heat of solution for the component N, respectively. Differential enthalpy of solution for the components M or N referred to  $x_N(T_c) = 1$  is the first differential heat of solution for the component M or heat of fusion of the component N, respectively.

An example of composition ranges of oversaturated solutions for CS,  $CAS_2$  and stable solutions in the CS– $CAS_2$  system at the temperature 1 700 K is shown in Fig. 10.

Temperature dependences of the first differential heat of solution for  $CAS_2$  in the CS– $CAS_2$  system and for  $C_2AS$  in the CS– $C_2AS$  system are shown in Fig. 11. The same dependences for CS in the CS– $CAS_2$  system and in the CS– $C_2AS$  system are shown in Fig. 12.

Because the  $C_2AS$ – $CAS_2$  system has within the limits of our experimental errors a thermic behavior<sup>2</sup>, all three types of differential enthalpies of solution are equal to the heats of fusion of corresponding components (Figs 4 and 5). Their temperature dependences can be obtained from refs<sup>1,5–7</sup>. As we can see from Figs 6 to 9, temperature dependences of the last differential heats of solution for all components in the CS– $CAS_2$  and CS– $C_2AS$  systems are inexpressive.

Composition dependences of  $\Delta H_{sol,diff}$  for CS in the systems mentioned reach the minima (Figs 6 and 8). These quantities strongly decrease with increasing mole fraction of CS whereas the first differential heat of solution of this mineral has greater value than its heat of fusion in both systems.

Figures 7 and 9 illustrate that for small mole fractions of  $CAS_2$  and  $C_2AS$  in the CS– $CAS_2$  and CS– $C_2AS$  systems  $\Delta H_{sol,diff}$  of  $CAS_2$  and  $C_2AS$  are strongly dependent on composition and increase from negative to positive values close to the enthalpies of fusion of  $CAS_2$  and  $C_2AS$ . Near middle values of mole fractions are these quantities even higher than this value.

The first differential heats of solution of  $CAS_2$  and  $C_2AS$  in CS over the whole temperature range (Fig. 11) point out that the reactions where closed chains of  $SiO_4$  tetrahedra in the CS melt break, are exothermic. Although the differences of the first differential heats of solution between  $CAS_2$  and  $C_2AS$  are greater than the differences of heats of fusion between the same components at chosen temperature, similar temperature dependences of both differential heats of solution (Fig. 11) show that the configuration of both component particles is similar. Positive values of the first differential

heats of solution of CS in  $\text{CAS}_2$  and  $\text{C}_2\text{AS}$  point out that the progressive breaking of originally closed chains in the CS melt is endothermic. Different sign of the first differential heat of solution of  $\text{CAS}_2$  or  $\text{C}_2\text{AS}$  in CS and CS in  $\text{CAS}_2$  or  $\text{C}_2\text{AS}$  is probably due to greater amount of energy in the closed  $\text{SiO}_4$  chains in the melt structure of CS than in the  $\text{SiO}_4$  chains in the melt structure of  $\text{C}_2\text{AS}$  or  $\text{CAS}_2$ .

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